

Compact Filter KF-E

**KNOLL**  
.It works

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## Properties

## Benefits

Compact design	Space-saving setup
Good price-performance ratio	Short amortization time
Greater hydrostatic pressure as compared to flat-bed filters	Higher delivery rate and better degree of purity
Sweeping strips and scraper	Problem-free discharge of chips, even light metal ones
Endless filter belt	Reduction of consumable and disposal costs
No carrying of cooling lubricant by the filter fleece	Reduction of costs for cooling lubricants

## Application

KNOLL compact filters KF-E are belt filters for cleaning cooling lubricants of machining processes

- Use as stand-alone cleaning unit or combined with chip conveyors (e.g. in machining centers)
- Suitable as pre-separator for downstream superfine filters
- Local (for one machine tool) or central (for several machine tools) use possible

## Description

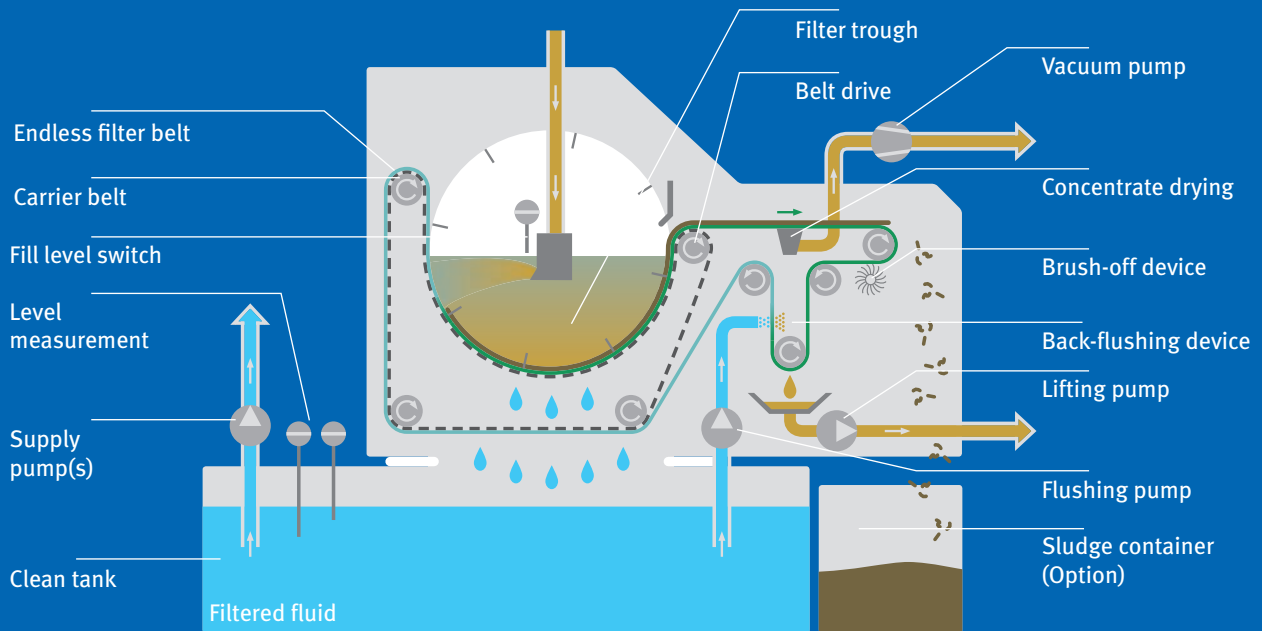
### Filtration process

1. Contaminated liquid flows from the side through the inlet box into the filter trough
2. The filter fleece holds back the contaminant particles during streaming
3. The contaminant particles form a filter cake, which separates even tiny dirt particles
4. The filtered fluid collects in the clean tank

### Regeneration process

1. The growing filter cakes increase the flow resistance
2. The fluid level in the filter trough increases
3. The belt drive switches on at a defined level (alternatively: time-controlled)
4. The carrier belt transports a piece of clean filter belt to the filter surface
5. The fluid level decreases again
6. A brush and back-flushing device clean the filter belt

# Scheme



## Equipment

Belt drive	●
Circulating carrier belt	●
Endless filter belt	●
Brush-off device	●
Back flushing device	●
Fill level measuring technology i.a.w. WRA	●
Control system	●
Concentrate drying with vacuum pump	○
Magnetic roller as pre-separator	○
Cooling lubricant tank system with supply pump(s)	○
Duplex switch filter	○
Tempering (cooling/heating)	○
Sludge container	○
Side panel	○
Fleece holder for bath maintenance	○

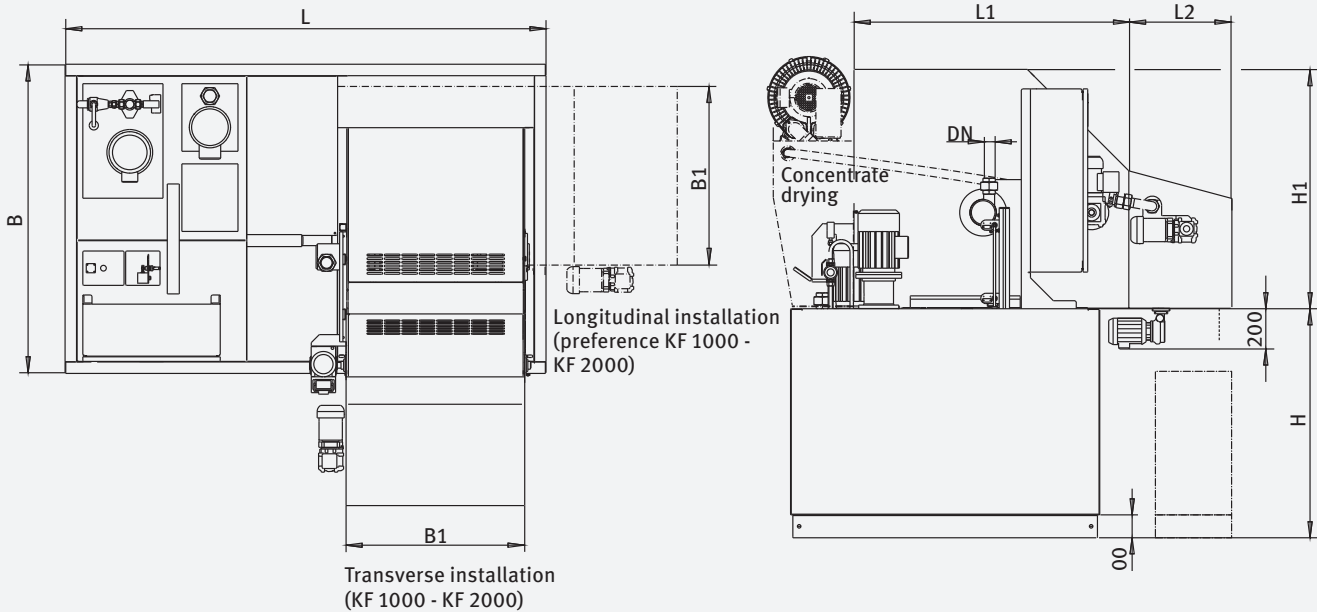
● Standard equipment

○ Option

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### Dimensions and technical data



Type	Filter capacity** (l/min)		Inlet DN	Tank capacity (l)	Fleece width	H	H1	B	B1	L	L1	L2
	Emulsion <sup>1</sup>	Oil <sup>2</sup>										
KF 150-E	150	40	25	900	540	700	740	1100	600	1600	780	430
KF 200-E	200	90	25	1200	710	800	740	1100	780	1800	780	430
KF 400-E	400	280	40	2200	710	1000	1045	1350	780	2100	1200	490
KF 600-E	600	400	40	3400	1020	1100	1045	1500	1100	2500	1200	490
KF 1000-E	1000	720	100	6000	1020	1100	1240	1950	1100	3400	1495	460
KF 1500-E	1500	1100	100	9000	1520	1100	1240	1950	1605	5000	1495	460
KF 2000-E	2000	1430	100	12000	2000	1100	1240	19503	2080	6800	1495	460

Dimensions without units given in mm.

<sup>1</sup>  $v = 1 \text{ mm}^2/\text{s}$

<sup>2</sup>  $v = 10 \text{ mm}^2/\text{s}$  (at operating temperature)

<sup>3</sup> uring longitudinal installation min. 2200 mm